Weir Valve Selections

Unlined Metal

- Excellent Cv's
- Complete Selection of End Connections
- ASTM Materials Include:
  - Cast Iron ASTM A-126 Class B
  - Ductile Iron ASTM A-395 Grade 60-40-18
  - Cast Steel ASTM A-216 Grade WCB
  - 316 Stainless Steel ASTM A-351 Grade CF8M
  - 316L Stainless Steel ASTM A-351 Grade CF3M
  - Bronze ASTM B62 Alloy 836
  - Alloy 20 ASTM A-351 Grade CN7M
  - Hastelloy C ASTM A-494 Grade CW-6M
  - Monel ASTM A-494 Grade M-35-1
  - And More

Maximum temperature for all of the above configurations is 350°F (177°C).

Notes:

1. ¾" flanged valve is supplied with 1" bonnet and diaphragm.
2. 1¼" valves are supplied with 1½" bonnet and diaphragm.
3. Temperature may decrease dependent upon media, pressure and valve size.
Rubber Lined Bodies

- 1/8" Minimum Lining Thickness Ductile Iron or Cast Iron
- Available Full Flat Faced Flange Lining
- Ductile Iron or Cast Iron Available

Broad Choice of Lining Materials

**Neoprene**
A synthetic base elastomer with some physical properties similar to natural rubber. Superior to natural rubber in resistance to heat, ozone, sunlight and oil. Typical applications include phosphoric acids; magnesium oxide and sodium hydroxide. Maximum temperature 200° F (93° C)

**Soft Rubber**
Good resistance to most inorganic chemicals with the exception of strong oxidizing agents. Exhibits outstanding abrasion resistance. Typical applications include gypsum, flyash, titanium dioxide slurries and sewage. Maximum temperature 180° F (82° C)

**Hard Rubber**
Better chemical and heat resistance than softrubber. Wide application in organic and inorganic acids and chlorine gas. Typical applications include potable water; oxidizing agents; plating solutions; salts; sludge and ferric chloride. Maximum temperature 200° F (93° C)

**Chlorobutyl**
Good heat resistance. Unaffected by cold weather or rapid temperature changes. Typical applications include hydrofluoric acid, various zinc solutions and fertilizer solutions. Maximum temperature 200° F (93° C)

FLANGED RUBBER LINED

**CAST IRON**

<table>
<thead>
<tr>
<th>Size</th>
<th>Lining Material</th>
<th>Code</th>
<th>Notes</th>
</tr>
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<tbody>
<tr>
<td>1/2&quot;-12&quot;</td>
<td>Neoprene</td>
<td>#7</td>
<td>2501</td>
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<tr>
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<td>Soft Rubber</td>
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<td>2516</td>
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<tr>
<td>1/2&quot;-12&quot;</td>
<td>Hard Rubber</td>
<td>#10</td>
<td>2521</td>
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<tr>
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<td>Chlorobutyl</td>
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**DUCTILE IRON**

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<tr>
<td>1/2&quot;-8&quot;</td>
<td>Soft Rubber</td>
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<td>Hard Rubber</td>
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**CAST STEEL**

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<td>#7</td>
<td>2561</td>
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<td>1/2&quot;-8&quot;</td>
<td>Hard Rubber</td>
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</table>

Notes:

1. 3/4" flanged valve is supplied with 1" bonnet and diaphragm.
2. 1 1/4" valves are supplied with 1 1/2" bonnet and diaphragm.
3. Temperature may decrease dependent upon media, pressure and valve size.
Weir Valve Selections

Plastic Lined

- 3/16" Minimum Lining Thickness*
- Superior Flow Capabilities
- Line-Lok feature
- Wide Selection of Lining Materials

*Lining thickness of PFA is .14” minimum.

Line-Lok is a unique feature of Dia-Flo® diaphragm valves. The weir area is locked firmly to the body eliminating flexing of lining during valve cycling, which can lead to premature liner failure.
Plastic Lined

**PFA**
Excellent chemical resistance to all common solvents, superior high purity resistance, excellent temperature resistance. Maximum temperature 350° F (177° C)³

**ETFE**
Suitable for strong acids and solvents. Compatible with a very broad range of chemicals under a wide range of conditions. Maximum temperature 300° F (149° C)³

**Polypropylene**
Especially suitable for organic solvents degreasing agents, excellent resistance to alkalines. Economically priced, poor resistance to chlorinated solvents. Maximum temperature 200°F (93° C)³

**PVDF**
Very good corrosion and chemical resistance, performs well in many applications at elevated temperatures. Maximum temperature 285° F (140° C)³

**PVC**
Very good corrosion and weather resistance. Note that temperatures may be restricted. Maximum temperature 140° F (60° C)³

**FLANGED PLASTIC LINED**¹²

**CAST IRON**

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<thead>
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<th>Size</th>
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<td>Polypropylene</td>
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**DUCTILE IRON**

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**CAST STEEL**

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<th>Material</th>
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<td>¾&quot;–8&quot;</td>
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**STAINLESS STEEL**

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<th>Material</th>
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</thead>
<tbody>
<tr>
<td>¾&quot;–8&quot;</td>
<td>ETFE</td>
<td>2549</td>
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</tbody>
</table>

**Notes:**

1. ¾" flanged valve is supplied with 1" bonnet and diaphragm.
2. 1¼" valves are supplied with 1½" bonnet and diaphragm.
3. Temperature may decrease dependent upon media, pressure and valve size.
Weir Valve Selections

Solid Plastic

- Lightweight and economical
- Excellent interior / exterior corrosion resistance
- Body materials include:
  - PVC (Polyvinyl chloride)
  - CPVC (Chlorinated polyvinyl chloride)
  - PVDF (Polyvinylidene fluoride)
  - Polypropylene
- End Connections include:

  NPT THREADED
  PVC & CPVC: IPS SCH 80
  PP & PVDF: SCH. 80

  SPIGOT WELD
  PVC & CPVC: IPS SCH 80
  PP & PVDF: SCH. 80

  SOCKET WELD
  PVC & CPVC: SCH. 80
  PP & PVDF: SCH. 80

  FLANGED*
  PP & PVDF: RING FLANGE

  FLANGED*
  PVC & CPVC: FIXED FLANGES
Solid Plastic

The body of the Dia-Flo plastic diaphragm valve is available in a variety of high-performance engineered polymers including polyvinyl chloride (PVC), chlorinated polyvinyl chloride (CPVC), and natural polyvinylidene fluoride (PVDF). The bonnet is manufactured from glass-reinforced polymer, PAS (polyarylsulfone). An optional PAS pneumatic actuator is also available.

Glass Lined

- Excellent lining for contaminant-free or corrosion-resistant applications
- Available in cast or ductile iron
- 100% spark testing before and after assembly assures the highest lining integrity

Flanged Glass Lined\(^1,4\)

Cast Iron

\(\frac{1}{2}^\text{–}8\)" Glass 2511

Ductile Iron

\(\frac{1}{2}^\text{–}10\)" Glass 2544

Maximum temperature for glass lined valves is 350° F\(^5\) (177° C).

Notes:

1. \(\frac{3}{4}\)" flanged valve is supplied with 1" bonnet and diaphragm
2. Not available in 1¼" size
3. Unpigmented
4. 1¼" valves are supplied with 1½" bonnet and diaphragm
5. Temperature may decrease dependent upon media, pressure and valve size

Dia-Flo® Diaphragm Valves 2 08 0 09/15
The diaphragm material and design are integral to the successful performance of the diaphragm valve. Our elastomer diaphragms are available in a variety of materials to address various process characteristics. Some elastomer diaphragms are softer and better suited to abrasive and slurry applications. Others are harder, providing greater chemical resistivity and higher temperature limitations. All elastomer diaphragms in sizes 1”–8” are molded in the closed position to provide the most effective seal. Each diaphragm contains markings identifying the size, material, mold date and diaphragm supplier.

The molded closed design increases the sealing properties of the diaphragm. The relaxed position of the diaphragm is contoured to the same shape as the weir which increases the ability of the diaphragm to provide a bubble-tight shut-off.

Due to diaphragm area limitations, sizes smaller than 1” are molded open.

Diaphragm Traceability
All diaphragm materials and physical properties are batch traceable via permanent codes molded into the diaphragm tabs. The molding date, material type, and diaphragm size provide traceability to original batch records.
The two-piece PTFE (Polytetrafluoroethylene) diaphragm assembly utilized in the Dia-Flo® diaphragm valve has proven through years of outstanding service to be the best design available. The two-piece construction, consisting of PTFE diaphragm and ethylene propylene elastomer backing cushion, fully eliminates the problem of delamination permeational cracking common to competitive “PTFE-faced” designs.

To ensure the best possible diaphragm, ITT maintains a continuing development program to utilize new materials and improve existing compounds. The result of this effort is the recent introduction of the PTFE-grade TM diaphragm (½"–6").

Proven benefits of the PTFE grade TM diaphragm versus conventional PTFE diaphragms are:

- Reduced permeation due to a more homogeneous microstructure with minimal voids
- Reduced cold flow similar to 25% carbon reinforced PTFE
- Increased cycle life due to a more amorphous compound

### PTFE Diaphragms

| Grade  | Material (FDA Compliant)       | Size     | Temperature
|--------|--------------------------------|----------|--------------
| Grade TM | Modified PTFE (FDA Compliant) | ½"–6"    | -30 to 350° F (-34–177° C) |
| Grade R2 | PTFE (FDA Compliant)          | 8"–10"   | -30 to 350° F (-34–177° C) |

**Floating Tube Nut**

The floating tube nut feature contributes largely to the successful operation of plastic diaphragms in Dia-Flo® diaphragm valves. The downward force of the stem is transferred to the compressor, bypassing the tube nut. The result is that forces are evenly distributed over the seating area of the diaphragm, thus reducing cold flow and stud pull out concerns. This design is also used on 6" and larger elastomer diaphragms.
**Manual Bonnet Assemblies**
Dia-Flo® diaphragm valve bonnet assemblies are equipped as standard with:

- Bronze Stem Bushing
- Molded-In Fingers*
- Grease Fitting** (6”–12”)
- Thrust Bearing Visual Position Indication
- Adjustable Travel Stop (½”–4”)
- Permanently Sealed Lubrication (½”–4”)
- Clear Stem Cover (½”–4”)

*In conjunction with the compressor, the fingers positively support the diaphragm from the closed to open position. The diaphragm is lifted high when the valve is opened and is pressed tightly against the weir when the valve is closed. It is supported in all positions by alternate fingers of the compressor and bonnet. Fingerplates in place of molded in fingers are utilized in 3” through 6” stainless steel bonnet assemblies.

For specific 902 and 903 bonnet parts call-out refer to the technical section of this binder.

Refer to Bonnet Assembly Options pages for other bonnet variations.

**Not used with sealed bonnet**